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| --- | --- |
| Main Hardness | region |
| 148 | Base Metal |
| 189 | Layer1,weld line 1 |
| 200 | Layer1,weld line 2 |
| 216.4 | Layer1,weld line 3 |
| 155.1 | Layer1,weld line 1,HAZ |
| 160 | Layer1,weld line 2,HAZ |
| 176.2 | Layer1,weld line 3,HAZ |
| 379.6 | Layer2,weld line 1 |
| 364.3 | Layer2,weld line 2 |
| 304.9 | Layer3,weld line 1 |